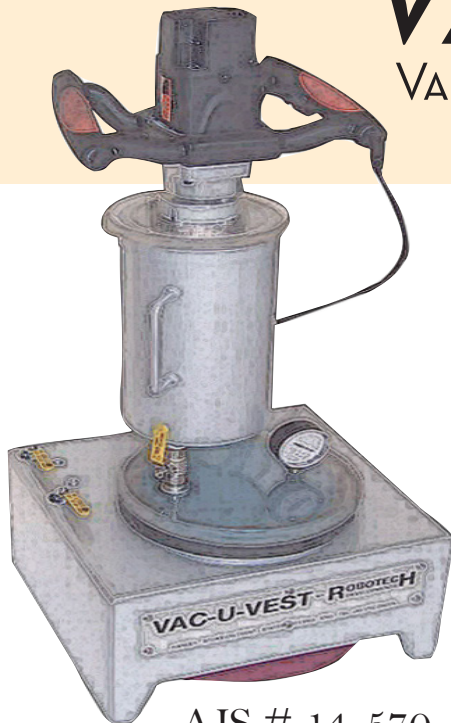


VAC-U-VEST

VACUUM INVESTMENT MACHINES

BY
ROBOTECH



AJS # 14-570

Instructions for Vac-U-Vest 3

- 1.** Put your flasks in the mixing chamber and put the top chamber in the correct position over the flask chamber.
- 2.** Put the powder/ binder in the mixing chamber.
- 3.** Fit the mixing head making sure it's fitted correctly and centered on machine.
- 4.** Turn on your vacuum pump, once under vacuum it needs to stay under vacuum until after you have poured the flasks.
- 5.** While machine is under vacuum, start the mixing process. Starting slow and building up the speed as the user feels necessary.
- 6.** Once the user is happy with the mix turn off the mixing motor and pour the investment.
- 7.** You may find that during the pouring process you need to start the mixing motor briefly to move the slurry to the front of the chamber.
- 8.** When all flasks are filled, you can exhaust the vacuum and start to wash out the mixing chamber.
- 9.** As with all vacuvest machines, it is crucial to make sure that the pouring valves are cleaned thoroughly especially when new.
- 10.** Add clean water to the mixing chamber and open and close the valve constantly to make sure it's cleaned out thoroughly.

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